


PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	T-0166	Arm Assembly LH
2	2	H-0154	1-1/2" Flange Bearing - #208
3	2	T-0597	3 Spring Front Spring Bar (STD)
4	2	T-0600	2 Spring Front Spring Bar (STD)
5	1	H-0143	Chain Master Link
6	3	H-0136	4 Link Chain Section
7	1	T-0060-24	Rear Spring Bar Top
8	1	T-0060-11	3 Spring Rear Spring Bar (STD)
9	1	T-0060-14	2 Spring Rear Spring Bar (STD)
10	1	T-0060-16	Single Spring Rear Spring Bar
11	13	G-0127	5/16-18 x 2 HCS (Grade 8)
12	13	G-0178	5/16-18 FHN - Yw. Zinc
13	5	H-0157	Bronze Bushing - #B58-7
14	3	T-0590	T-Bolt Assembly
15	3	T-0588-1	Chain Tensioning Bolt
16	3	G-0195	7/8-9 Jam Nut - Z/P
17	3	G-0205	7/8 in. Split LW - Z/P
18	3	G-0194	7/8-9 FHN - Z/P
19	7	G-0140	1/2-13 x 1.5 HCS (Grade 5)
20	7	G-0185	1/2-13 Top Lock Nut (Grade 5)
21	1	G-0189	5/8-11 Top Lock Nut (Grade 5)
22	4	G-0213	3/8-16 x 1.5 HCS - Grade 8
23	4	G-0214	3/8-16 Top Lock Nut (Grade 8)
24	6	H-0203	VPL-24 Spring - w/ Clips
25	6	G-0193	3/4-10 SS FHN

<p>NOTICE</p> <p>THE INFORMATION CONTAINED IN THIS DOCUMENT IS CONFIDENTIAL. ANY DISSEMINATION, UNAPPROVED DISCLOSURE, OR COPYING OF THIS INFORMATION IS STRICTLY PROHIBITED.</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>ANGLES ± 1°</p> <p>X/X ± 1/32, XX ± .01, XXX ± .005</p>	DATE: 07/23/2012	 <p>Berlin Heights, Ohio FAX (419) 588-3514</p>
	DRAWN: odehyoe	
	CKD BY:	
	DRAWING: 152	
TITLE: Lower Operator Assembly - Exploded View		
FILE: E:\3D Inventor\OPERATOR\Lower Assembly\Drawings\VPL-24-UL-LH_Lower_Explosion.dwg		